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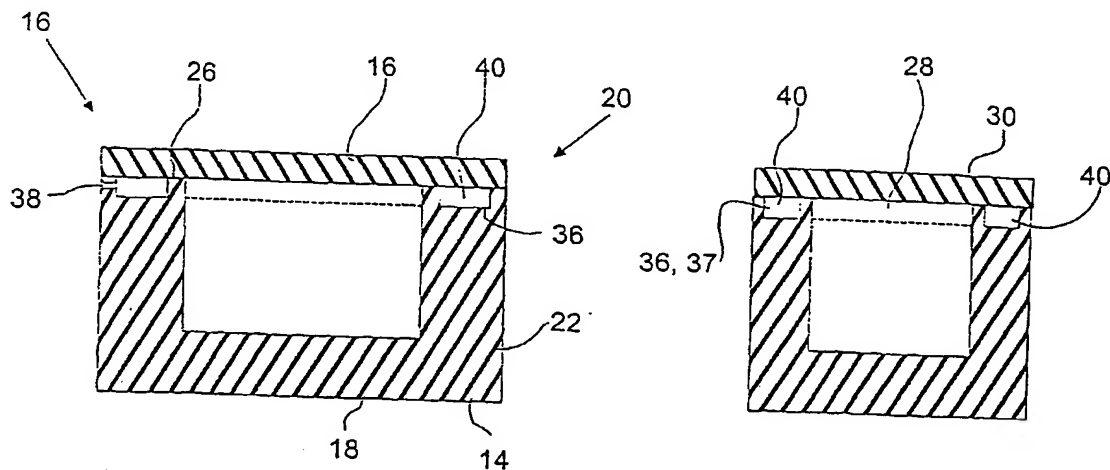
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(54) Title: STRUCTURAL UNIT AND METHOD FOR THE PRODUCTION OF A STRUCTURAL UNIT



(57) Abstract: A structural unit comprises a frame (14) having a connecting face (26) that surrounds an opening (28) and a cover (16) that is attached to the connecting face (26) to cover the opening (28). The frame (14) and the cover (16) are formed of materials with different coefficient of thermal expansion, and the connecting face (26) has a channel (37) that opens towards the cover (16). At least one duct (38) communicates with the channel (37) so that when a filling compound (40) is injected into the duct (38) it is received in the channel (37). The filling compound (40) thereby attaches the cover (16) to the frame (14) and provides a seal therebetween.

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